

Holders & Stops



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MicroShield®

As part of their promise to provide innovative solutions to their customers, certain ASSA ABLOY Group brands offer the MicroShield® technology, a silver-based antimicrobial coating designed to inhibit the growth of bacteria. MicroShield® is a registered trademark of Yale Security Inc., an ASSA ABLOY Group company.

MicroShield® Coating

- Revolutionary finish coating available on all SARGENT product lines, utilizes a silver-based antimicrobial compound from Agion Technologies. Not offered on the 1560 and 1700 series.
- As an integral part of the finish coating, MicroShield® lasts for the life of the hardware
- MicroShield® coating permanently suppresses the growth
 of bacteria, algae, fungus, mold and mildew. It is effective
 against a broad spectrum of bacteria.
- Non-toxic and completely safe. The Agion antimicrobial compound is EPA and NSF approved and FDA listed for use in medical and food preparation equipment.
- Applications: Anywhere there is need for a clean environment (hospitals, laboratories, schools, medical centers, daycare, food processing etc.)



Agion has achieved:



Agion's silver antimicrobial has been certified for its material content, recyclability, and manufacturing characteristics. Cradle To Cradle Certified^{CM} products meet established standards for human health, environmental health and recyclability.

Cradle To Cradle Certified ^{CM} is a certification mark of MBDC.

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590 Series Heavy Duty Surface Mount Overhead Holder 1561 Electromagnetic Wall Mount Door Holder

Holders & Stops

SARGENT ASSA ABLOY

Introduction to SARGENT Overhead Holders & Stops

SARGENT overhead stops/holders are designed to protect the door and hardware from the abuse commonly found in commercial and institutional applications. With different series that include surface or concealed, standard or heavy duty, SARGENT has a stop/holder for every application.

Overhead stops/holders are the most robust method of stopping a door while eliminating unsightly wall stops and floor stops. An overhead door stop protects the opening by effectively distributing abusive forces. Some door closers are available with stops/holders incorporated into them and work well in most cases, but continuous abuse can lead to frame and hinge failure. SARGENT overhead stops/holders are designed and manufactured for many years of service. The 590, 690,1530 and 1540 series come with a 5 year warranty. The 1700 series have a 2 year warranty.

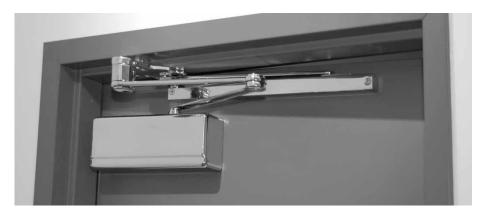


Applications

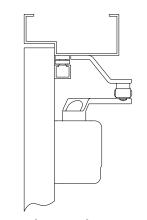
- Office Buildings
- Assisted Living Facilities
- Hotel Guest Rooms
- Public Housing
- Retail Establishments











1431 P3 Shown with 1548 Stop

1700 Series Holders and Stops General Information

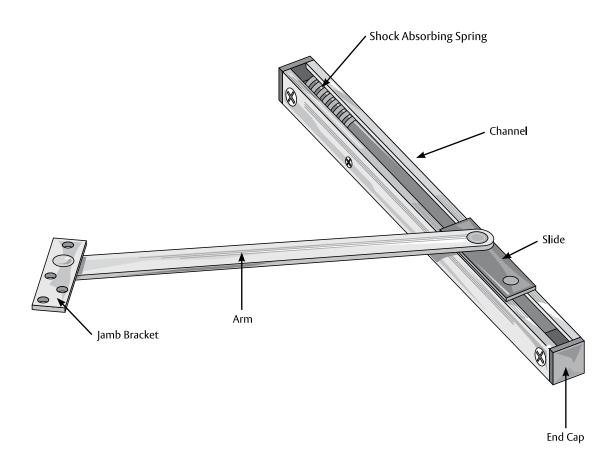
Holders & Stops



Introduction

SARGENT 1700 Series overhead stops and holders are used to extend the life of the door, frame and any door closing devices. They may be necessary if there are strong winds, high traffic or abuse.

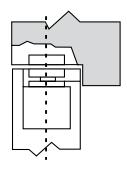
- Absolute door control when used in conjunction with a door closer
- Provides positive deadstop at selected degree
- 3 functions available
 - Hold Open door remains held open near deadstop location
 - Stop door deadstops at a particular degree of opening
 - Multi Function adaptable as hold open, stop or Friction Holder (used on doors without closers to provide some level of door control)
- Available as surface mounted or concealed
- Standard mount on push side of door (see model descriptions for pull side installations)
- Thru bolts are furnished with all surface models and must be used for installation.
- Non-Handed
- Shock absorber spring provides 5°-7° compression before dead stop



1700 Series Holders and Stops How to Select Product

Holders & Stops

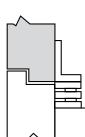
Concealed Mounting



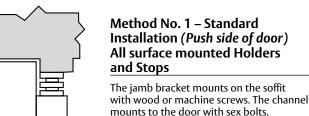
Method A - Standard Installation. **Single Acting** All concealed Holders & Stops

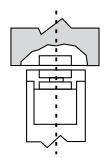
For single acting doors, the jamb bracket is mortised into the frame and the channel mortised into the top of the door. Both the bracket and channel are secured with wood or machine screws.

A cutout for the arm is required on the stop side of the door only. A hole must be drilled for the control knob of the No. 1 Series holder only.



Surface Mounting

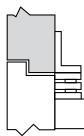




Method B - Standard Installation, **Double Acting** All Concealed Holders and Stops

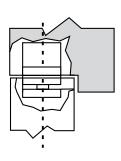
For double acting center hung floor closer or pivot applications.

Mounting is similar to Method A, with the exception that the cutout for the arm is required on both sides of the door.



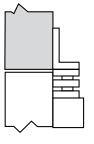
Method No. 2 - Rabbeted Door Installation (Push side of door) All Surface mounted holders and stops

A special angle jamb bracket adapter mounts on the header with wood or machine screws. The jamb bracket attaches to the adapter with machine screws. The channel fastens to the door with sex bolts. (Same bracket as used with Method 3 and 5. See catalog for bracket number for each



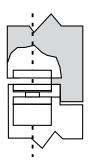
Method C - Inverted Installation, **Single Acting** 1540 & 1720 Series Holders and stops

Recommended for doors with minimum top rail depth. The arm and jamb bracket are mortised into the door, and the channel is installed in the header with wood or machine screws. The cutout for the arm is required on the stop side of the door only.



Method No. 3 - Flush Door Installation (Push side of door) All Surface mount Holders and Stops

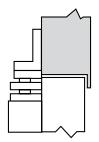
This method of installation is identical to Method No. 2 for Rabbeted Doors. (Same bracket as used with Method 2 and 5. See catalog for bracket number for each



Method D - Rabbeted Door **Installation, Single Acting** 1540 & 1720 Series Holders and stops

This method is designed for 1-3/4" doors with 1/2" maximum rabbet. The jamb bracket is mortised into the header and the arm and channel are mortised into the door. Wood or machine screws are used for

The cutout for the arm is required on the stop side of the door only.



Method No. 5 - Reverse Installation (Pull side of door) **All Surface mount Holders** and Stops

The jamb bracket adapter is secured to the header with wood or machine screws. The jamb bracket fastens to the adapter with machine screws and the channel mounts on the door with sex bolts.

(Same bracket as used with Method 2 and 3. See catalog for bracket number.)

1700 Series Holders and Stops Options, Limited Warranty, & Specifications Holders & Stops



Options

Angle Jamb Bracket Adapter – Standard-duty models p/n 22-2071 (non-handed) Heavy-duty p/n 22-2072 (LH) or 22-2073 (RH)

When surface mounted units are mounted on a rabbeted door on the push side, flush door and transom on the push side, or in a reverse installation on the pull side of the door a special bracket is needed. Note that not all models can be mounted on the pull side of the door (See specific model numbers in catalog.)

Limited Warranty

All 1700 Series overhead stops and holders carry a 2 year warranty for defects.

Specifications

All overhead stops and holders shall be from a single manufacturer.

Standard-duty models used for interior or low to medium traffic doors.

Heavy-duty models used for exterior or high traffic doors or doors subject to abuse.

1700 Series products provide hold open and/or deadstop.





Interior or Exterior – High Traffic Doors

1790 Series

- Surface application for exterior and interior single acting doors
- Two types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
- All holders/stops are installed for a particular degree of hold open or stop ranging from 85° to 110°, except for center hung 30-36 door which is 105°

UL Classified

 SARGENT 1790 Series stops are 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

Hold-Open Models

- Convenient knob provides simple "on-off" control of hold-open feature
- Adjustable release tension

Brackets

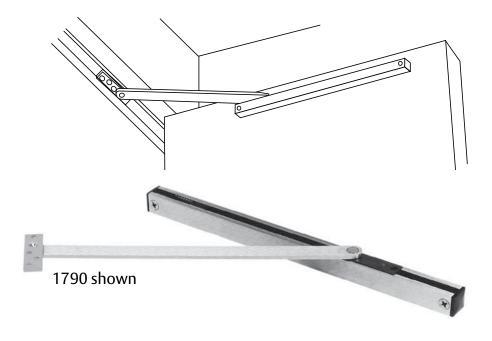
For Flush Door and Frames

1790 Series holders can be mounted on flush door and frame assemblies through the use of the angle jam bracket adapter 22-2072 LH or 22-2073 RH. This handed bracket allows the mounting of the Jamb bracket to the top casing.

How to Order

Specify options, number, letter designation, finish and door thickness as required Example: 1794H 26D x 1-3/4" door

	ANSI No.	
Shipping	Hold Open	Stop
Weight 4.5 lbs.	C02512	C02542



Specifications

For Doors	Exterior and interior doors from 24" to 48" wide* and for doors1-3/4" to 2" thick
Finishes	03, 04, 9, 10, 10B, 10BE, 14, 15, 26D, 32, 32D,EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied for 1-3/4"– 2" thick doors.
Options	 Torx screws must be ordered separately using 22-2065 x finish for 1790S or 22-2064H x finish for 1790H Replacement screw packs should be ordered as 22-2054 x finish for 1790H models and 22-2055 x finish for 1790S models

* When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

Door Size Chart

Butts	Center	Sizing	Chart
Offset Pivots	Hung Pivots	Hold Open	Stop Only
*24" - 28"	25-1/2" - 30"	1791H	17915
28-1/16" - 33"	30-1/16" - 36"	1792H	1792S
33-1/16" - 38"	36-1/16" - 41"	1793H	17935
38-1/16" - 43"	41-1/16" - 46"	1794H	1794S
43-1/16" - 48"	46-1/16" - 50"	1795H	17955

^{*}Butt hung only on this size door. No swing clear hinges.

1760 Series Low Profile Standard Overhead Concealed Stop

Holders & Stops



Interior or Exterior – Medium Traffic Doors

1760 Series

- Surface application for exterior and interior single or double acting doors
- "S" Stop; Stops door only
- All stops are installed for a particular degree of hold open or stop ranging from 85° to 110°
- Channel is 1-1/4" wide by 1/2" deep

UL Classified

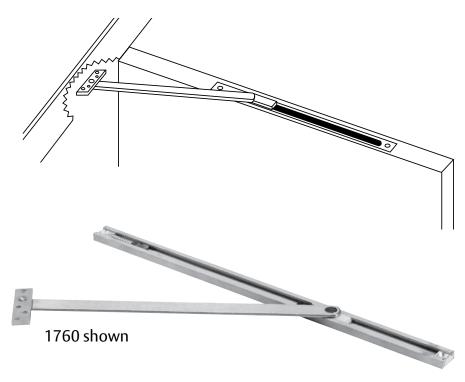
 SARGENT 1760 Series stops are 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** 1762S 32D x 1-3/4"

	ANSI No.
Shipping	Stop
Weight 4.5 lbs.	CO1542



Specifications

For Doors	Exterior and interior doors from 24" to 48" wide* and for doors 1-3/4" to 2" thick
Finishes	03, 04, 9, 10, 10B, 10BE, 14, 15, 32, 32D, EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied as standard for 1-3/4"– 2" thick doors.
Options	 Torx screws must be ordered separately using 22-2061 x finish Replacement screw packs should be ordered as 22-2051 x finish

^{*} When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

Door Size Chart

Butts Offset Pivots	Center Hung Pivots	Sizing Chart
Door Opening		Stop
*24" - 28"	-	17615
28-1/16" - 33"	30" - 36"	1762S
33-1/16" - 38"	36-1/16" - 41"	17635
38-1/16" - 43"	41-1/16" - 46"	1764S
43-1/16" - 48"	46-1/16" - 50"	1765S

^{*}Butt hung only on this size door. No swing clear hinges.

Interior – Light Traffic Doors (Adjustable Hold/Stop Position)

1720 Series

- Degree of opening is fully adjustable and can be adapted to changing needs
- All units are shipped as stops and are converted to hold open or friction in the field using adapter kit p/n 22-2050 (included)
- Concealed application for interior single or double acting doors
- Installed in a single position regardless of desired door opening. The stop or hold position is then adjusted to suit field conditions.

UL Classified

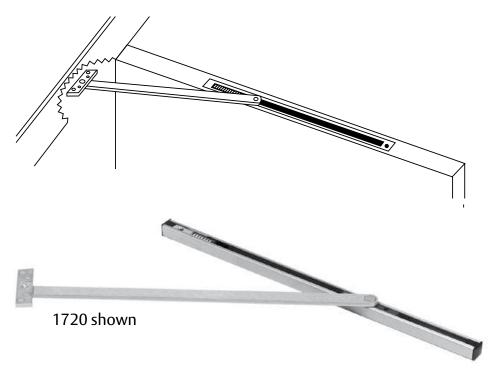
 SARGENT 1720 Series stops are 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** 1723 26D x 1-3/4" door

	ANSI No.		
Shipping	Friction	Hold Open	Stop
Weight 3.5 lbs.	C04532	C04512	C04542



Specifications

For Doors	Interior doors from 18" - 48" wide* and for doors 1-3/4" to 2" thick
Finishes	03, 04, 9, 10, 10B, 10BE, 14, 15, 26D, 32, 32D, EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied as standard for 1-3/4" and 2" thick doors.
Options	 Torx screws must be ordered separately using 22-2063 x finish Replacement screw packs should be ordered as 22-2053 x finish

^{*} When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

Door Size Chart

Butts Offset Pivots	Center Hung Pivots	Sizing Chart
*18" - 24"	-	1721M
24-1/16" - 30"	27" - 32"	1722M
30-1/16" - 36"	32-1/16" - 38-1/2"	1723M
36-1/16" - 42"	38-9/16" - 45"	1724M
42-1/16" - 48"	45-1/16" - 48"	1725M

^{*}Butt hung only on this size door. No swing clear hinges.

1710 Series Heavy Duty Overhead Concealed Mount

Holders & Stops

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Interior or Exterior – High Traffic Doors

1710 Series

- Concealed application for interior single or double acting doors
- Two types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
- All stops are installed for a particular degree of hold open or stop ranging from 85° to 110°
- · Surface on/off knob on hold open models

UL Classified

 SARGENT 1710 Series stops are 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

Hold-Open Models

- Convenient knob provides simple "on-off" control of hold-open feature
- · Adjustable release tension

Brackets

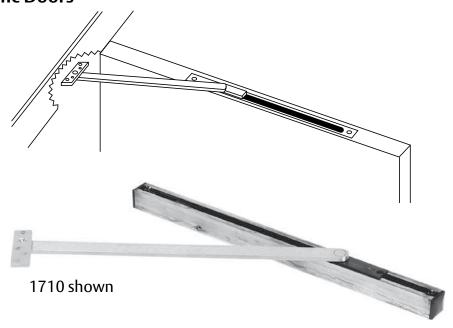
For Flush Door and Frames

for the mounting of the Jamba bracket and flush adoor and frame assemblies through the use of the 22-2072 LH or 22-2073 RH angle jam bracket adapter. This handed bracket allows the mounting of the Jamb bracket to the top casing.

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** 1713S 32D x 1-3/4" door

	ANSI No.	
Shipping	Hold Open	Stop
Weight 4.5 lbs.	C05512	C05542



Specifications

For Doors	Interior doors from 24" to 48" wide* and for doors 1-3/4" to 2" thick
Finishes	03, 04, 9, 10, 10B, 10BE, 14, 15, 26D , 32, 32D, EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied as standard for 1-3/4"– 2" thick doors.
Options	Torx screws must be ordered separately using 22-2061 x finish for 1710S or 22-2062H x finish for 1790H models
Options	Replacement screw packs should be ordered as 22-2051 x finish for 1710S models and 22-2052 x finish for 1710H models

^{*} When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

Door Size Chart

Butts	Center Hung Pivots	Sizing	Chart
Offset Pivots		Hold Open	Stop Only
*24" - 28"	25-1/2" - 30"	1711H	17115
28-1/16" - 33"	30-1/16" - 36"	1712H	1712S
33-1/16" - 38"	36-1/16" - 41"	1713H	1713S
38-1/16" - 43"	41-1/16" - 46"	1714H	1714S
43-1/16" - 48"	46-1/16" - 50"	1715H	1715S

^{*}Butt hung only on this size door. No swing clear hinges.

1701 Series Light Duty Overhead Surface Mount

Holders & Stops



Interior – Light Traffic Doors (Adjustable Hold/Stop Position)

1701 Series

- Degree of opening is fully adjustable and can be adapted to changing needs
- All units are shipped as stops and are converted to hold open or friction in the field using adapter kit p/n 22-2050 (included)
- Concealed application for interior single acting doors
- Installed in a single position regardless of desired door opening. The stop or hold position is then adjusted to suit field conditions.

UL Classified

 SARGENT 1701 Series stops are 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

Brackets

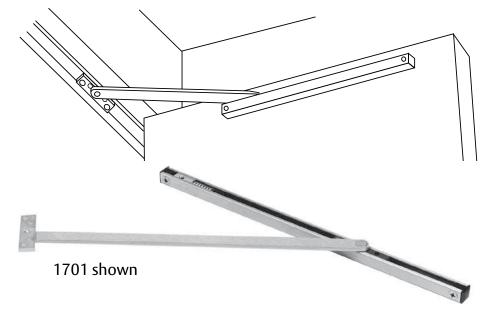
For Flush Door and Frames

1701 Series holders can be mounted on flush door and frame assemblies through the use of the non handed angle jamb bracket adapter 22-2071.

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:**1705M 32D x 1-3/4" door

	ANSI No.		
Shipping	Friction	Hold Open	Stop
Weight 3.5 lbs.	C01512	C01542	C05542



Specifications

For Doors	Interior doors from 24" to 60" wide* and for doors 1-3/4" to 2" thick
Finishes	03, 04, 9, 10, 10B, 10BE, 14, 15, 26D , 32, 32D, EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied as standard for 1-3/4"– 2" thick doors.
Options	 Torx screws must be ordered separately using 22-2066 x finish Replacement screw packs should be ordered as 22-2056 x finish

* When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

Door Opening Chart

Butts Offset Pivots	Butts Offset Pivots Center Hung Pivots	
*18" - 24"	21" - 26-1/2"	1701M
24-1/16" - 30"	26-9/16" - 32"	1702M
30-1/16" - 36"	32-1/16" - 38"	1703M
36-1/16" - 42"	38-1/16" - 45"	1704M
42-1/16" - 48"	45-1/16" - 48"	1705M

*Butt hung only on this size door. No swing clear hinges.

SARGENT Traditional Holders & Stops General Information

SARGENT ASSA ABLOY

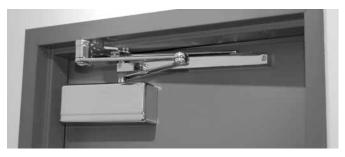
Holders & Stops

Selecting an Overhead Stop/Holder

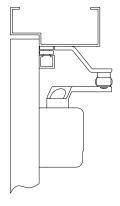
The traditional line of Sargent overhead Holders & Stops is unsurpassed in the industry in regards to aesthetic details and quality. The 590 heavy-duty surface applied and 690 concealed heavy-duty series are designed for use on exterior doors and highly abused interior doors. The 1530 concealed series and the 1540 surface applied series are designed for use on interior doors.

All stops/holders are templated and installed for a particular degree of opening ranging between 85° to 110°. All SARGENT overhead holders/stops include a heavy duty spring designed to gradually absorb impact forces over a 3° to 9° of opening. When using holders and stops on doors opening against a wall or back to back, they should be templated/installed to eliminate the trim from coming into contact with the walls or each other.

When using vertical rod exit devices and or surface/flush bolts, use caution in choosing the proper size to ensure compatibility.



281 PD10 with 590 Series stop in a 26 finish



1431 P3 Shown with 1548 Stop

Warranty

All 590, 690, 1530 and 1540 Series Holders and Stops carry a 5 year limited warranty for defects.

SARGENT Traditional Holders & Stops Features and Details

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Holders & Stops

Attention to detail and rugged design has made the SARGENT line of overhead stops and holders the premier door control products in the industry today. Our finely finished holders and stops are built from heavy gauge materials with attention to every detail. This produces a product that is strong and aesthetically pleasing.



Finished pivots





Finished end caps recessed in channel

Features

- ANSI/BHMA Certified: All 590 and 690 series holders & stops are ANSI/BHMA Grade 1 Certified
- Heavy duty architectural bronze construction
- UL Classified: The 590, 690, 1530 and 1540 stops are UL 10B and UL 10C classified as a miscellaneous fire door accessories
- Corrosion resistance: Metal construction provides corrosion resistance in a variety of conditions
- Holder Selector: 590 and 690 series holders are equipped with a turn knob to activate and deactivate the hold open function
- Zinc end caps
- Through-bolts capture channel and end caps
- Heavy duty shock spring absorbs load and gradually stops door

Aesthetics:

- Metal construction provides superior quality plated finishes
- Finished End Caps: End caps recessed into channel and finished same as channel
- Finished Rivets: Fasteners used to secure the arm to the slide and the jamb bracket are polished and finished the same as the rest of the holder
- Finished holder turn lever: SARGENT 590 and 690 holders are built with a finished holder turn knob without any exposed screws
- Finished channel corners: Corners of the channels are polished to match the rest of the arm and channel

Convenience:

- Minimal number of sizes required to cover all door widths
- Standard holder sizes based on standard door widths
- · Non-handed

Innovation

• SARGENT's revolutionary MicroShield® available. This antimicrobial silver-based finish coating permanently suppresses the growth of bacteria, algae, fungus, mold and mildew. EPA and NSF approved and FDA listed.

Interior or Exterior – High Traffic Doors

590 Series

- Surface application for exterior and interior single acting doors
- Two types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
- All holders/stops are installed for a particular degree of hold open or stop ranging from 85° to 110°

ANSI/BHMA A156.8 Grade 1

590H Series BHMA Certified to CO2511 590S Series BHMA Certified to CO2541

UL Classified

 SARGENT 590 Series stops are UL10B & 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Door stops are not fire rated. The door and frame carry the fire rating

Hold-Open Models

- Convenient knob provides simple "on-off" control of hold-open feature
- · Adjustable release tension

Accessories

Shims

- Optional 1/4" thick jamb bracket shims for use with frames with blade stops
- Order as required by 21-0104 x finish with screws listed below

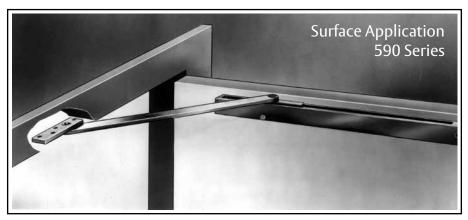
Machine Screws

- Used with above 590 shims up to 3/4" thick. 01-3454 x finish, 4 required. (1/4-20 x 1-1/4")
- Standard screw pack for 1-3/4" to 2" door. 21-2302 x finish

No. 195 Angle Bracket

For Flush Door and Frames

590 Series holders can be mounted on flush door and frame assemblies through the use of the SARGENT 195 Angle Bracket. This handed bracket allows the mounting of the Jamb bracket to the top casing.



597H shown

Specifications

Specifications	
For Doors	Exterior and interior doors from 24" to 60" wide* and for doors 1-3/4" to 2" thick standard, Available for doors up to 3-1/4" thick, use 31- option and specify thickness
Finishes	03, 04, 9, 10, 10B, 10BE, 10BL, 15, 20D, 26, 26D EN, EB, ED, EP, and EAB
Fasteners	Wood screws, machine screws, through-bolts, Mortise nuts supplied as standard for 1-3/4"– 2" thick doors. For doors more than 2" and less than 3-1/4", use 31– option and specify thickness
Options	31- Doors 2-1/4" to 3-1/4" thick, specify door thickness
	36- Torx security machine screws for exposed screws on doors up to 2" thick. 6 per holder/stop
	CPC- Clear Powder Coat
	SG- MicroShield® - antimicrobial silver-based finish

^{*} When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** $31-SG-597H \times 04 \times 2-1/2$ " door

	Sizing Chart		
Actual Width of Door	Stop with Hold-open	Stop Only	
24" – 32-1/2"	597H	5975	
32-5/8" – 39-1/8"	598H	5985	
39-1/4" and over	599H	599\$	

690 Series Heavy Duty Overhead Concealed Mount

Holders & Stops

SARGENT ASSA ABLOY

Interior or Exterior – High Traffic Doors

690 Series

- Concealed application for exterior and interior single or double acting doors
- Two types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
- Both series can be mounted to stop the door at any angle from 85° to 110°
- Non-handed (Reversible)

ANSI/BHMA A156.8 Grade 1

690H Series BHMA Certified to CO1511 690 S Series BHMA Certified to CO1541

UL Classified

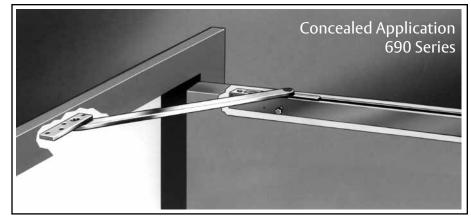
 SARGENT 690 Series stops are UL10B & 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Hold-Open Feature

- Convenient knob provides simple "on-off" control of hold-open feature
- · Adjustable release tension

Accessories

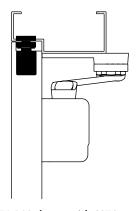
Standard screw packs
 690H Series
 690S Series
 21-2263 x finish
 21-2267 x finish



697H shown

Specifications

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For Doors	Exterior and interior doors from 24" to 60" wide*. For doors 1-3/8" to 1-3/4" thick standard, Available for doors up to 3-1/4" thick, use 31- option and specify thickness	
Finishes	03, 04, 9, 10, 10B, 10BE, 10BL, 15, 20D, 26, 26D, EN, EB, ED, EP, and EAB	
Fasteners	Wood screws and machine screws provided and specify thickness	
Options	 31- Doors 2" to 3-1/4" thick, specify door thickness 36- Torx Security machine screws. 8 required CPC- Clear Powder Coat SG- MicroShield® - antimicrobial silver-based finish 	



351-P10 shown with 697S on a single acting door

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** $31-CPC-697H \times 03 \times 2^{\circ}$ door

	Sizing Chart		
Actual Width of Door	Stop with Hold-open	Stop Only	
24" – 32-1/2"	697H	697S	
32-5/8" – 39-1/8"	698H	6985	
39-1/4" and over	699H	6995	

* When using vertical rod exit devices and/or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

1540 Series Standard Duty Overhead Surface Mount

Holders & Stops

SARGENT ASSA ABLOY

Interior - Medium Traffic Doors

1540 Series

- Surface application for interior single acting doors. Three types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
 - "F" Friction Type; Holds door open
- Holder/Stop is surface mounted with arm and bracket attached to top jamb

Hold Open With Stop Type:

- Holds door open for a particular degree from 85° to 110°
- Hold-open feature engages and releases easily by a push or pull action
- · Release tension is easily adjustable

Stop Only Type:

- Used to stop door with shock absorber spring
- · Protects wall and door
- Maximum door opening 110°

Friction Type:

- Prevents unwanted movement of door
- · Not for use with a door closer
- Can be held in any position up to 110°
- Friction unit is made of heavy duty brake lining type material
- Adjustable friction control

ANSI/BHMA A156.8 Grade 1

1540 F Series complies to C05531 1540 H Series complies to C05511 1540 S Series complies to C05541

UL Classified

 SARGENT 1540 Series stops are UL10B & 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Stops are not rated. The door and frame carry the fire rating

Accessories

Shims

• Optional 1/4" thick jamb bracket shims for use with frames with blade stops.

Machine Screws

- Order as required by 21-0198 x finish
- Used with above shims up to 3/4" thick. Four required per overhead. Order by 01-3436 x finish (12-24 x 1-1/4")
- Standard screw pack 21-2031 x finish



1548S Shown

Specifications

For Doors	Interior doors 18-1/2" up to 48" wide*, 1-3/8" to 1-3/4" thick standard, Available for doors up to 2-1/4" thick, use 31- option and specify thickness
Finishes	03, 04, 9, 10, 10B, 10BE, 10BL, 15, 20D, 26, 26D, EN, EB, ED, EAB, and EP
Options	 31- Doors 1-7/8" to 2-1/4" thick, specify door thickness 36- Torx Security machine screws. 6 required CPC- Clear Powder Coat SG- MicroShield® - antimicrobial silver-based finish

How to Order

Specify options, number, letter designation, finish and door thickness as required

Example: 31-CPC-1537F x 26D x 2" door

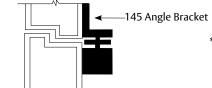
1540 Series furnished with through-bolt and grommet nut for mounting on doors, 1-3/8" to 1-3/4" thick only. For other doors up to 2-1/4" thick, specify thickness when ordering. For center hung pivots, consult factory.

	Sizing Chart		
Actual Width of Door	Hold-Open with Stop	Stop Only	Friction Stop/Holder
18-1/2" – 25"	1546H	1546S	1546F
25-1/8" – 32-1/2"	1547H	1547S	1547F
32-5/8" – 40"	1548H	1548\$	1548F
40-1/8 – 48"	1549H	1549S	1549F

No. 145 Angle Bracket

For Flush Door and Frames

Series 1540 Overhead Door Holders can be mounted on flush doors and frames using the No. 145 Angle Bracket. This bracket allows the mounting of the arm to the top casing. Bracket is not handed.



When using vertical rod exit devices and or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

145 ANGLE BRACKET SHOWN WITH 1540 WITH FLUSH TRANSOM OR RABBETED DOORS

1530 Series Standard Duty Overhead Concealed Mount

Holders & Stops

SARGENT ASSA ABLOY

Interior – Medium Traffic Doors

1530 Series

- Concealed application for interior single or double acting doors opening to 110°
- Three types to choose from:
 - "H" Holder; Stops and Holds doors open
 - "S" Stop; Stops door only
 - "F" Friction Type; Holds door open
- Holder/Stop is concealed with arm and bracket mortised into jamb

Hold-Open With Stop:

- Holds door open for a particular degree from 85° to 110°
- Hold-open feature engages and releases easily by a push or pull action
- · Release tension is easily adjustable

Stop Only Type:

- Used to stop door with shock absorber spring
- Protects wall and door
- Maximum door opening 110°

Friction Type:

- Prevents unwanted movement of door
- · Not for use with a door closer
- Can be held in any position up to 110°
- Friction unit is made of heavy duty brake lining type material
- Adjustable friction control for varying conditions

ANSI/BHMA A156.8 Grade 1

1530F Series complies to C04531 1530H Series complies to C04511 1530S Series complies to C04541

UL Classified

 SARGENT 1530 Series stops are UL10B & 10C classified by Underwriter Laboratories as Miscellaneous Fire Door Accessories

Note: Stops are not rated. The door and frame carry the fire rating

Accessories

• Standard screw pack 21-2019 x finish



1538 S shown

Specifications

For Doors	Interior doors 19" up to 48" wide*, 1-3/8" to 1-3/4" thick, as standard. Available for doors up to 2" thick, use 31- option and specify thickness	
Finishes	03, 04, 9, 10, 10B, 10BE, 10BL, 15, 20D, 26, 26D, and EN, EB, ED EAB, and EP	
Fasteners	Wood screws, machine screws provided as standard	
Options	 31- Doors 1-7/8" to 2" thick, specify door thickness 36- Torx Security machine screws. 6 required CPC- Clear Powder Coat SG- MicroShield® - antimicrobial silver-based finish 	

When using vertical rod exit devices and or surface/flush bolts, use caution in choosing the proper size to ensure compatibility

	Sizing Chart		
Actual Width of Door	Hold-Open with Stop	Stop Only	Friction Stop/Holder
19" – 25"	1536H	1536S	1536F
25-1/8" – 32-1/2"	1537H	1537S	1537F
32-5/8" – 40"	1538H	1538S	1538F
40-1/8" – 48"	1539H	1539\$	1539F

	Sizing Chart For Center Hung Pivots Only				
Actual Width of Door	Hold-Open with Stop	Stop Only	Friction Stop/Holder		
21-1/4" – 26-5/8"	1536H	1536S	1536F		
26-3/4" – 32-1/2"	1537H	1537S	1537F		
32-5/8" – 40"	1538H	15385	1538F		
40-1/8" – 48"	1539H	1539\$	1539F		

How to Order

Specify options, number, letter designation, finish and door thickness as required **Example:** 31-CPC-1537F x 26D x 2" door

1560 Series Electromagnetic Door Holders

Holders & Stops

SARGENT ASSA ABLOY

Electromagnetic Door Holder

- · Designed for use with self-closing fire and smoke barrier doors
- · Use independently or with any fire or smoke detector system
- When de-activated, helps control the spread of fire and smoke by automatically releasing doors from an open position for simultaneous closing
- Fail-safe device: When electrical power fails, doors will release to close automatically
- Conforms to devices outlined in National Fire Protection Agency Standards Nos. 80 and 101

- Designed to work with SARGENT door closers
- Recommended vertical location is on top rail of door - within 6" of lock stile edge
- When applications will not allow wall or floor magnets, consult SARGENT's FireGuard catalog for our line of Electronic Closer
- Fits standard outlet box
- Holding force 35 lbs typical
- Voltage and Current: 120 VAC, 60 Hz., .020 amp 24 VAC/DC, 60 Hz., .020 amp 12 VDC, .040 amp
- Finish EN

- Meets ANSI/BHMA A156.15
- UL Listed to U.S. and Canadian safety standards
- 1" (25mm) extension p/n 52-2573 included standard to increase armature projection to 2-5/8" (67mm)
- Order as: 1561 for Flush Mount 1560 for Surface Mount 1562 for Single Floor Mount 1563 for Double Floor Mount

Wall Mount

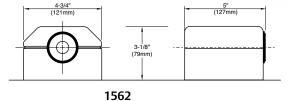
1561 Flush Mount 1560 Surface Mount ___1" (25mm) 2-1/2" (64mm) Φ 4-5/8" 1560 1561

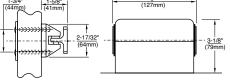
Floor Mount

1562 Single Floor Mount







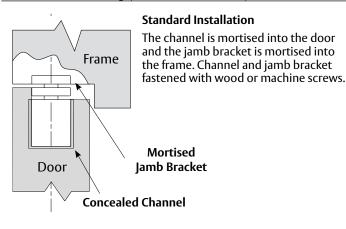


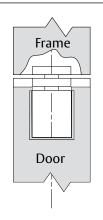
Overhead Holder & Stop Installations

Holders & Stops

SARGENT ASSA ABLOY

Concealed Mounting (690 or 1530 Series)

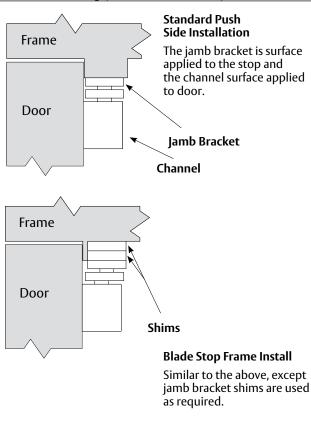


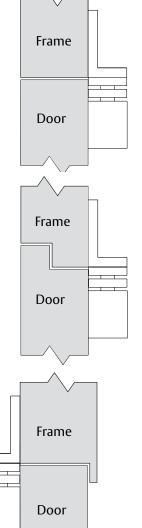


Double Acting Doors

This mounting is similar to the standard concealed mounting with additional door prep to allow for arm clearance on both sides of door.

Surface Mounting (590 or 1540 Series)





Flush Frame Push Side Installation

Use the 145 angle bracket for the 1540 series or 195 angle bracket for the 590 series.

Flush Frame Pull Side Application

Use the 145 angle bracket for the 1540 series.

Finishes & Door Closer Compatibility Chart

Holders & Stops



Note: EN Finish standard for 1560 Series, consult factory for other painted colors

Frequently Used SARGENT Door Closers with Overhead Holders and Stops

• Standard Door Closer Applications (PULL SIDE MOUNT)

1790 and 590 Series with 281, 351, 1431 Series with "O" Arm 1710 and 690 Series with 281, 351, 1431 Series with "O" Arm 1720,1760 and 1530 Series with 281, 351, 1431 Series with "O" Arm 1710 and 1540 Series with 281, 351, 1431 Series with "O" Arm

• Parallel Arm Door Closer Applications (PUSH SIDE MOUNT)

1790 and 590 Series with 281, 351, 1431 Series with "P3" Arm 1710 and 690 Series with 281, 351, 1431 Series with "P9" Arm 1710 and 690 Series with 281, 351, 1431 Series with "P10" Arm 1720 and 1530 Series with 281, 351, 1431 Series with "P9" Arm 1720,1760 and 1530 Series with 281, 351, 1431 Series "P10" 1701 and 1540 Series with 281, 351, 1431 Series with "P3" Arm

· Parallel Arm Door Closer Applications Used with a Flush Frame

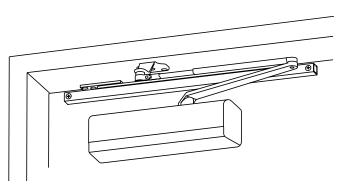
1790 and 590 Series with 281, 351, 1431 Series with "P4" ARM 1710 and 690 Series with 281, 351, 1431 Series with "P4" ARM 1720,1760 and 1530 Series with 281, 351, 1431 Series with "P4" ARM 1701 and 1540 Series with 281, 351, 1431 Series with "P4" ARM

• Inverted Top Jamb Applications

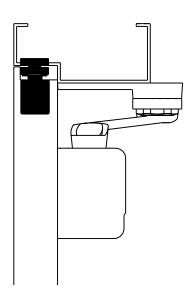
590, 690, 1530, 1540 Series with 281, 351, 1431 Series and "O" OZ, OZA arm

Note: This chart is only a quick reference. Some applications may require the use of 145 or 195 angle bracket

Contact factory for special applications.



1430-P3 Shown w/1548S



351 P10 Shown w/697S



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Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company's customer base includes commercial construction, institutional, and industrial markets.

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