# Wood Jamb Limited Warranty

## WARRANTY

#### INTERIOR USE ONLY

Regular Jambs manufactured by Baillargeon Doors Inc. are warranted against any material and manufacturing defects that could render them unfit for use for three (3) years from the shipping date.

Baillargeon Doors Inc. undertake to replace or repair, at its option, any defective jambs, provided that the damages are not the result of deficient use or inadequate maintenance, poor environmental conditions, abuse of any kind, accidents or acts of nature.

Any claim under this warranty must be made with the manufacturer in writing as soon as the problem is detected. In the case of a defect reasonably visible during the inspection of each jamb when received from the manufacturer, notice must be given within 30 days and before the jamb is installed or treated.

The manufacturer cannot be held responsible for the jambs being repaired or replaced without its written consent. The manufacturer's responsibility under this warranty is limited to the replacement or repair of the defective jamb or parts. Jambs must have aged at least 12 months before replacement. If a jamb has been installed prior to such claim being made, the jamb must remain hung in the original installation, during the period of deferment, to permit conditioning to humidity and temperature.

This warranty is invalid if the installation instructions are not followed when installing the frame.

Only factory finishing is warranted.

Baillargeon Doors Inc. cannot be responsible for any casing or millwork attached to such jambs (supplied by others).

### Exclusions

#### This warranty does not cover:

The appearance of field finished jambs on site.

Natural variations in the color, texture, character or wood cut.

Doors that are not hung properly in the jamb and that are not plumb.

Normal wear and tear including wear-through of the finish.

Jambs that are not stored as noted in the "Handling and Finishing Instructions".

Baillargeon

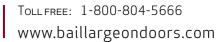
Wood Door Manufacturer

Telegraphing or other problems due to exterior usage.

Installation.

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Jambs who are not pre-drilled for wood screws (see chart).



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### TOLERANCE

- Leg jambs and header width tolerance of  $\pm 1/32''$
- •Leg jambs and header thickness tolerance of ± 1/32"
- Cut pieces have a tolerance of  $\pm 1/16$ "

#### STORAGE, HANDLING AND FINISHING INSTRUCTIONS

Jambs must be stored flat. The room must be clean, dry, free of dirt and water, and protected from the elements. Air should circulate freely. Jambs must be coated with a non-water-based filler when long-term storage is necessary. Relative humidity should be between 25% and 55% with the temperature between 10°C (50°F) and 32°C (90°F). Jambs must be protected against humidity, heat, excessive dryness and direct sunlight.

Seal all edges immediately after field fitting and machining for hardware.

When not factory-finished, some species (eg. : cherry, mahogany, walnut, teak) are extremely light sensitive and must be entirely protected by an opaque packaging. Unprotected exposure to natural or artificial light could alter their colors. Persons handling jambs must always have clean hands or wear clean gloves. Jambs must be lifted and carried, never dragged or slid over each other.

Before finishing, make sure the relative humidity of the room is within the required limits and stable. Before proceeding, remove all traces of handling, raised grain and flecks by block-sanding all surfaces with a 150 grit. Sand the whole jamb surface uniformly with 220 paper (Garnet type), always with the grain.

Some wood species, especially oak, contain substances which react with certain finishes, causing dark spots. The effect of the finishing product should be verified before applying to the jamb. Consult the finishing product and/or jamb supplier in the event of an adverse reaction, and await solution of the problem before continuing. Baillargeon Doors Inc. will not accept responsibility for the final result of job site finishing and strongly recommends that you specify factory finishing.

Factory prefinished jambs shall be checked against approved finish sample prior to installation. (Installation of prefinished jambs shall constitute acceptance.)

Machining for hardware shall not impair the utility or strength of the jamb.

Pilot holes must be drilled for all screws that act as attachments. Self-tapping or combination wood/ metal screws are not warranted for use on wood jambs.

#### Reference : 2005 AWI/AWMAC - 8th Edition Quality Standards



TollFree: 1-800-804-5666 www.baillargeondoors.com Jun. 28,