

DORMA

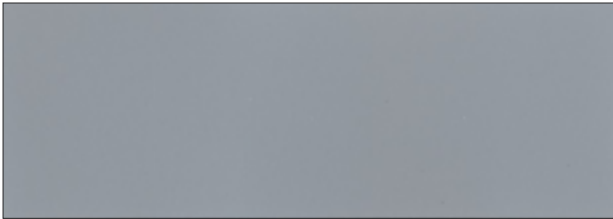
Colors

**Standard Colors
and RAL Colors
Available for
Selected Products**

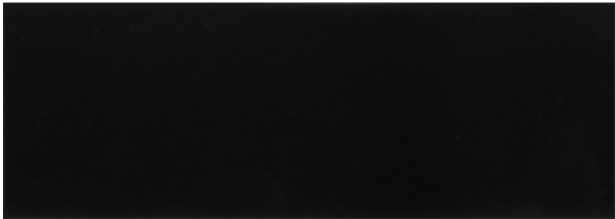


For reference only—exact color match not guaranteed.

689



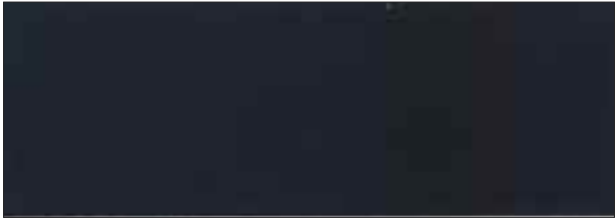
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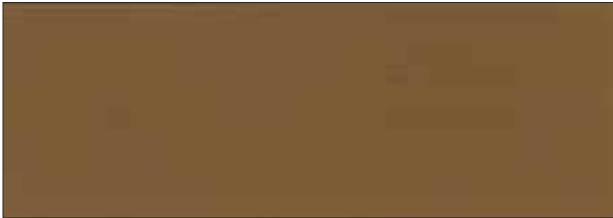
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Standard Applied Finishes

DESCRIPTION	DORMA/BHMA CODE
Aluminum	689
Statuary Bronze	690
Dull Bronze	691
Black	693
Dark Duranodic Bronze	695
Gold	696
Primed for Painting	600

All DORMA surface-applied door closers and related hardware are finished in a Ransburg two-coat electrostatic disc paint system. This process uses a base coat of neutral primer and a top color coat evenly applied for a high quality finish.

As a standard feature, ferrous metal components, such as closer arms and brackets, are zinc-plated prior to the paint process to resist corrosion.

DORMA Standard Applied Finishes are available in either a sprayed or powder-coated finish, depending on product type.

DORMA Custom Colors (identified by RAL names and numbers) are available in either a sprayed or powder-coated finish, depending on product type. A net price setup fee will be charged per purchase order. A list price

charge per unit will be applied to any product ordered with a Custom Color.

Designer Colors are those matched to a supplied sample. For each Designer Color, three (3) each 2" x 3" color chip samples are required. A non-refundable net price setup fee is charged per color match request prior to attempting the color match process. A list price charge per unit will be added to all Designer Color orders. Allow six weeks for Designer Color development. If a match cannot be made to the customer's satisfaction after three (3) attempts,

DORMA reserves the right to decline the order. Metallic colors are difficult to duplicate and may be declined.

Products Available

DORMA Standard Applied, Custom, and Designer Finishes apply to the following: surface and concealed closers and components, pivots, stops/holders, coordinators, closer/holder release devices, power operators, exit devices and components, and exit device trim. Slide doors available with Standard Applied finishes only. For other products, contact Customer Service.

NOTES:

1. All DORMA finishes have passed salt-spray testing as required by the applicable ANSI Standard.
2. Applications in potentially corrosive environments such as chemical plants or buildings near the coast or large bodies of water, require special consideration. For surface door closers, specify our Stainless Steel (STA) Series. For exit devices specify the 630 finish.
3. All listed DORMA finishes are Category A as defined by ANSI Standard A156.18 with the exception of 613, which is Category B.

RAL 1000
Green Beige



RAL 1001
Beige



RAL 1002
Sand Yellow



RAL 1003
Signal Yellow



RAL 1004
Golden Yellow



RAL 1005
Honey Yellow



RAL 1006
Maize Yellow



RAL 1007
Daffodil Yellow



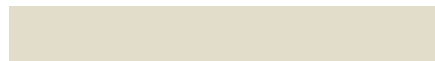
RAL 1011
Brown Beige



RAL 1012
Lemon Yellow



RAL 1013
Oyster White



RAL 1014
Ivory



RAL 1015
Light Ivory



RAL 1016
Sulfur Yellow



RAL 1017
Saffron Yellow



RAL 1018
Zinc Yellow



For reference only—exact color match not guaranteed.

RAL 1019
Grey Beige



RAL 1020
Olive Yellow



RAL 1021
Rape Yellow



RAL 1023
Traffic Yellow



RAL 1024
Ochre Yellow



RAL 1027
Curry



RAL 1028
Melon Yellow



RAL 1032
Broom Yellow



RAL 1033
Dahlia Yellow



RAL 1034
Pastel Yellow



RAL 1037
Sun Yellow



RAL 2000
Yellow Orange



RAL 2001
Red Orange



RAL 2002
Vermilion



RAL 2003
Pastel Orange



RAL 2004
Pure Orange



RAL 2008
Bright Red
Orange



RAL 2009
Traffic Orange



RAL 2010
Signal Orange



RAL 2011
Deep Orange



RAL 2012
Salmon Orange



RAL 3000
Flame Red



RAL 3001
Signal Red



RAL 3002
Carmine Red



RAL 3003
Ruby Red



RAL 3004
Purple Red



RAL 3005
Wine Red



RAL 3007
Black Red



RAL 3009
Oxide Red



RAL 3011
Brown Red



RAL 3012
Beige Red



RAL 3013
Tomato Red



For reference only—exact color match not guaranteed.

RAL 3014
Antique Pink



RAL 3015
Light Pink



RAL 3016
Coral Red



RAL 3017
Rose



RAL 3018
Strawberry Red



RAL 3020
Traffic Red



RAL 3022
Salmon Pink



RAL 3027
Raspberry Red



RAL 3031
Orient Red



RAL 4001
Red Lilac



RAL 4002
Red Violet



RAL 4003
Heather Violet



RAL 4004
Claret Violet



RAL 4005
Blue Lilac



RAL 4006
Traffic Purple



RAL 4007
Purple Violet



RAL 4008
Signal Violet



RAL 4009
Pastel Violet



RAL 4010
Telemagenta



RAL 5000
Violet Blue



RAL 5001
Green Blue



RAL 5002
Ultramarine
Blue



RAL 5003
Sapphire Blue



RAL 5004
Black Blue



RAL 5005
Signal Blue



RAL 5007
Brillant Blue



RAL 5008
Grey Blue



RAL 5009
Azure Blue



RAL 5010
Gentian Blue



RAL 5011
Steel Blue



RAL 5012
Light Blue



RAL 5013
Cobalt Blue



For reference only—exact color match not guaranteed.

RAL 5014
Pigeon Blue



RAL 5015
Sky Blue



RAL 5017
Traffic Blue



RAL 5018
Turquoise Blue



RAL 5019
Capri Blue



RAL 5020
Ocean Blue



RAL 5021
Water Blue



RAL 5022
Night Blue



RAL 5023
Distant Blue



RAL 5024
Pastel Blue



RAL 6000
Patina Green



RAL 6001
Emerald Green



RAL 6002
Leaf Green



RAL 6003
Olive Green



RAL 6004
Blue Green



RAL 6005
Moss Green



RAL 6006
Grey Olive



RAL 6007
Bottle Green



RAL 6008
Brown Green



RAL 6009
Fir Green



RAL 6010
Grass Green



RAL 6011
Reseda Green



RAL 6012
Black Green



RAL 6013
Reed Green



RAL 6014
Yellow Olive



RAL 6015
Black Olive



RAL 6016
Turquoise
Green



RAL 6017
May Green



RAL 6018
Yellow Green



RAL 6019
Pastel Green



RAL 6020
Chrome Green



RAL 6021
Pale Green



For reference only—exact color match not guaranteed.

RAL 6022
Olive Drab



RAL 6024
Traffic Green



RAL 6025
Fern Green



RAL 6026
Opal Green



RAL 6027
Light Green



RAL 6028
Pine Green



RAL 6029
Mint Green



RAL 6032
Signal Green



RAL 6033
Mint
Turquoise



RAL 6034
Pastel
Turquoise



RAL 7000
Squirrel Grey



RAL 7001
Silver Grey



RAL 7002
Olive Grey



RAL 7003
Moss Grey



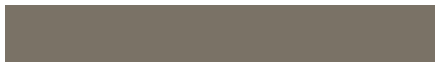
RAL 7004
Signal Grey



RAL 7005
Mouse Grey



RAL 7006
Beige Grey



RAL 7008
Khaki Grey



RAL 7009
Green Grey



RAL 7010
Tarpaulin
Grey



RAL 7011
Iron Grey



RAL 7012
Basalt Grey



RAL 7013
Brown Grey



RAL 7015
Slate Grey



RAL 7016
Anthracite
Grey



RAL 7021
Black Grey



RAL 7022
Umbra Grey



RAL 7023
Concrete Grey



RAL 7024
Graphite Grey



RAL 7026
Granite Grey



RAL 7030
Stone Grey



RAL 7031
Blue Grey



For reference only—exact color match not guaranteed.

RAL 7032
Pebble Grey



RAL 7033
Cement Grey



RAL 7034
Yellow Grey



RAL 7035
Light Grey



RAL 7036
Platinum Grey



RAL 7037
Dusty Grey



RAL 7038
Agate Grey



RAL 7039
Quartz Grey



RAL 7040
Window Grey



RAL 7042
Traffic Grey A



RAL 7043
Traffic Grey B



RAL 7044
Silk Grey



RAL 7045
Telegrey 1



RAL 7046
Telegrey 2



RAL 7047
Telegrey 4



RAL 8000
Green Brown



RAL 8001
Ochre BrownRAL 8002
Signal BrownRAL 8003
Clay BrownRAL 8004
Copper BrownRAL 8007
Fawn BrownRAL 8008
Olive BrownRAL 8011
Nut BrownRAL 8012
Red BrownRAL 8014
Sepia BrownRAL 8015
Chestnut
BrownRAL 8016
Mahogany
BrownRAL 8017
Chocolate
BrownRAL 8019
Grey BrownRAL 8022
Black BrownRAL 8023
Orange BrownRAL 8024
Beige Brown

For reference only—exact color match not guaranteed.

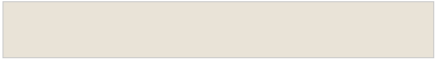
RAL 8025
Pale Brown



RAL 8028
Terra Brown



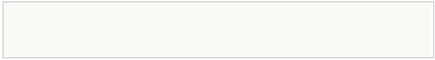
RAL 9001
Cream



RAL 9002
Grey White



RAL 9003
Signal White



RAL 9004
Signal Black



RAL 9005
Jet Black



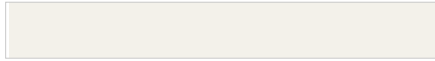
RAL 9006
White
Aluminum



RAL 9007
Grey Aluminum



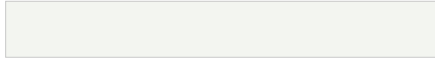
RAL 9010
Pure White



RAL 9011
Graphite Black



RAL 9016
Traffic White



RAL 9017
Traffic Black



RAL 9018
Papyrus White



DORMA Colors



Pearl Colors Luminous Colors

RAL 1035
Pearl Beige



RAL 1036
Pearl Gold



RAL 2013
Pearl Orange



RAL 3032
Pearl
Ruby Red



RAL 3033
Pearl Pink



RAL 4011
Pearl Violet



RAL 4012
Pearl
Blackberry



RAL 5025
Pearl
Gentian Blue



RAL 5026
Pearl
Night Blue



RAL 6035
Pearl Green



RAL 6036
Pearl
Opal Green



RAL 7048
Pearl
Mouse Grey



RAL 8029
Pearl Copper



RAL 9022
Pearl
Light Grey



RAL 9023
Pearl
Dark Grey



For reference only—exact color match not guaranteed.

RAL 1026
Luminous
Yellow



RAL 2005
Luminous
Orange



RAL 2007
Luminous
Bright Orange



RAL 3024
Luminous Red



RAL 3026
Luminous
Bright Red







Note

This color chart of DORMA Standard Applied Colors and Custom Colors (identified by RAL names and numbers) is for reference only. Although color representation in this booklet will be close, it is not guaranteed to be an exact match with the actual product ordered.

DORMA Custom Colors are not available for all products. Contact Customer Service for further information.

**DORMA Group
North America**

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