

**Finish Painting Instructions - Factory Prime Painted Doors and Frames**

1. Prior to painting, inspect all sides of the doors and/or frames for damage. Repair scratches by sanding to a smooth surface and re-priming using a zinc rich primer. Repair dents by sanding to the bare metal and filling damaged area with an automotive-type body filler. Once the filler has cured, sand to a smooth feather-edged surface and prime with a zinc-rich air drying primer.
2. Lightly sand the surface to remove any foreign particles. Clean door with a mild solvent to remove any dirt, oil, or grease. Test solvent or cleaner first to verify compatibility with primer. Do not use ketone, or lacquer thinners as the use of these stronger cleaning agents may react with the base coat primer. Cleaning agent must be compatible with finish paint.
3. Daybar's shop-primer is a suitable base coat for both water (latex) and oil (alkyd) based finish paints. Apply two coats (undercoat / topcoat) of high quality lower-sheen finish paint. Higher gloss paints are not recommended. Follow the finish paint manufacturer's instructions for best results.

**Finish Painting Instructions - Galvanneal (unprimed) Doors and Frames**

1. Prior to painting, inspect all sides of the doors and/or frames for damage. Repair scratches by re-priming only. Repair dents by filling damaged area with an automotive-type body filler. Once the filler has cured, sand to a smooth feather-edged surface and prime with a zinc-rich air drying primer.
2. Clean door with mild solvents to remove any dirt, oil, grease or foreign particles. Cleaning agent must be compatible with finish paint. It is recommended that a base coat of zinc-rich air drying primer be applied to exterior doors and frames to prevent premature failure of galvanneal coating.
3. Apply two coats (undercoat / topcoat) of high quality lower-sheen finish paint. Higher gloss paints are not recommended. Follow the finish paint manufacturer's instructions for best results.

For powder coating or high temperature finishing processes, please contact the factory for additional instructions.

Drawing No. G2_2	<b>FINISH PAINTING INSTRUCTIONS</b>	Drawn by: LX
PROJECT:	<b>DAYBAR</b>	SHEET: ○ OF ○