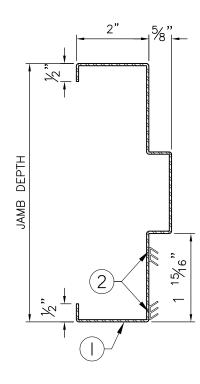
LEGEND :

- 1. PRESSED STEEL ACOUSTIC FRAME.
- 2. ACOUSTIC PERIMETER SEAL TO BE FITTED AND FASTENED TO JAMBS AND HEAD BY INSTALLER ON SITE.
- 3. ¼" HIGH FLAT ACOUSTIC THRESHOLD 5" WIDTH, TO BE INSTALLED ON FINISHED FLOOR.



SECTION A-A

STOCK ACOUSTIC FRAMES FOR SINGLE OPENINGS. AVAILABLE IN STC-33 THROUGH STC 51. STOCK FRAME SIZE IS 3'-0"x7'-0" TO FIT 1-3/4" DOOR, WITH A JAMB DEPTH OF 5-7/8" OR 7-1/8" ONLY. FRAME IS TEMPLATED FOR 4.5"x.180" MORTISED HINGES, AND REINFORCED FOR SURFACE CLOSER AND SURFACE BOLTS. COMPLETE DOOR AND FRAME UNITS ARE SUPPLIED WITH ACOUSTIC PERIMETER SEALS, DOOR BOTTOMS, & THRESHOLD.OPTIONS AVAILABLE: FIRE RATINGS UP TO 11/2 HOUR, AND SOME ADDITIONAL HARDWARE PREPARATIONS. (CONSULT FACTORY)



ELEVATION

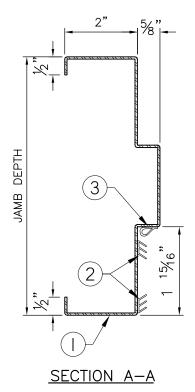
REBATE WIDTH



OF: 1

LEGEND:

- 1. PRESSED STEEL ACOUSTIC FRAME.
- 2. ACOUSTIC PERIMETER SEAL TO BE FITTED AND FASTENED TO JAMBS AND HEAD BY INSTALLER ON SITE.
- 3. ACOUSTIC PERIMETER BULB SEAL TO BE FITTED AND FASTENED TO JAMBS AND HEAD BY INSTALLER ON SITE.
- 4. 1/4" HIGH FLAT ACOUSTIC THRESHOLD 5" WIDTH, TO BE INSTALLED ON FINISHED FLOOR.



STC 51. STOCK FRAME SIZE IS 6'-0"x7'-0" TO FIT 1-3/4" DOOR, WITH A JAMB DEPTH OF 5-7/8" OR 7-1/8" ONLY. FRAME IS TEMPLATED FOR 4.5"x.180" MORTISED HINGES, AND REINFORCED FOR SURFACE CLOSER AND SURFACE BOLTS. COMPLETE DOOR AND FRAME UNITS ARE SUPPLIED WITH ACOUSTIC PERIMETER SEALS, DOOR BOTTOMS, THRESHOLD & ASTRAGAL (ON ACTIVE) OPTIONS AVAILABLE: FIRE RATINGS UP TO 1½ HOUR, AND SOME ADDITIONAL HARDWARE PREPARATIONS. (CONSULT FACTORY)

NOTE: FRAME MUST BE INSTALLED AT FINISHED FLOOR HEIGHT. (DO NOT EMBED IN FLOOR)

ELEVATION

REBATE HEIGHT

REBATE WIDTH



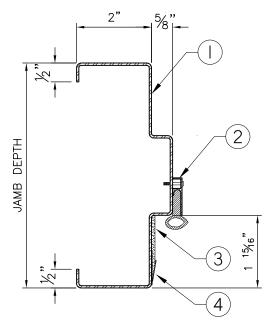
STOCK ACOUSTIC FRAMES FOR PAIRED

OPENINGS. AVAILABLE IN STC-33 THROUGH

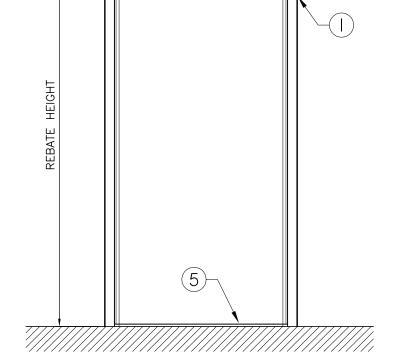
LEGEND:

- 1. PRESSED STEEL ACOUSTIC FRAME.
- 2. ACOUSTIC PERIMETER SEAL TO BE FITTED AND FASTENED TO JAMBS, MULLION, AND HEAD BY INSTALLER ON SITE.
- 3. ACOUSTIC NEOPRENE AT HEADER ONLY.
- 4. SECONDARY PERIMETER ACOUSTIC SEAL FOR STC 39 THROUGH STC 52 TO BE FITTED AND FASTENED TO JAMBS AND HEAD BY I NSTALLER ON SITE.
- 5. ¼" HIGH FLAT ACOUSTIC THRESHOLD 5" WIDTH, TO BE INSTALLED ON FINISHED FLOOR.

STOCK ACOUSTIC FRAMES FOR PAIRED OPENINGS. AVAILABLE IN STC-33 THROUGH STC 51. STOCK FRAME SIZE IS 6'-0"x7'-0" TO FIT 1-3/4" DOOR, WITH A JAMB DEPTH OF 5-7/8" OR 7-1/8" ONLY. FRAME IS TEMPLATED FOR 4.5"x.180" MORTISED HINGES, AND REINFORCED FOR SURFACE CLOSER AND SURFACE BOLTS. COMPLETE DOOR AND FRAME UNITS ARE SUPPLIED WITH ACOUSTIC PERIMETER SEALS, DOOR BOTTOMS, THRESHOLD & ASTRAGAL (ON ACTIVE) OPTIONS AVAILABLE: FIRE RATINGS UP TO 1½ HOUR, AND SOME ADDITIONAL HARDWARE PREPARATIONS. (CONSULT FACTORY)



TYPICAL JAMB SECTION



ELEVATION

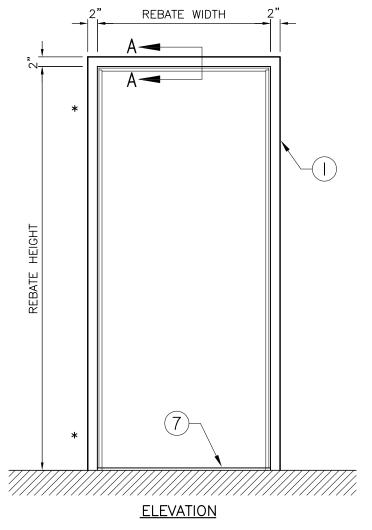
REBATE WIDTH

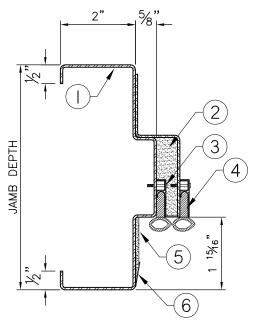
NOTE: FRAME MUST BE INSTALLED AT FINISHED FLOOR HEIGHT. (DO NOT EMBED IN FLOOR)



LEGEND:

- 1. PRESSED STEEL ACOUSTIC FRAME.
- 2. ACOUSTIC ABSORPTION CHAMBER.
- 3. ACOUSTIC PERIMETER SEALS TO BE FITTED AND FASTENED TO JAMBS AND HEAD AT SITE.
- 4. ACOUSTIC PERIMETER SEALS AND BRACKET TO BE FITTED AND FASTENED TO HEADER AT SITE.
- 5. ACOUSTIC NEOPRENE AT HEADER ONLY. (SHIPPED LOOSE)
- 6. SECONDARY PERIMETER ACOUSTIC SEAL TO BE FITTED AND FASTENED TO JAMBS AND HEAD BY INSTALLER ON SITE.
- 7. ¼" HIGH FLAT ACOUSTIC THRESHOLD 5" WIDTH, TO BE INSTALLED ON FINISHED FLOOR.





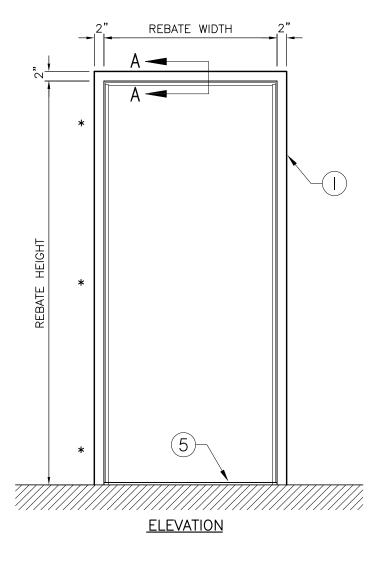
TYPICAL JAMB SECTION

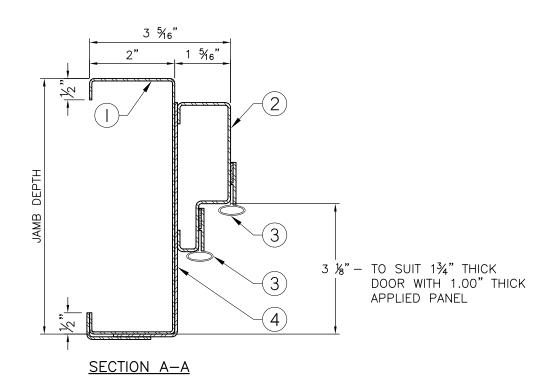
NOTE: FRAME MUST BE INSTALLED AT FINISHED FLOOR HEIGHT. (DO NOT EMBED IN FLOOR)

* FRAME TO BE PREPARED FOR CAM-LIFT HINGES.



- 1. CASE OPEN BASE FRAME.
- 2. PLANTED STOP TO BE FIXED TO CASE OPEN BASE FRAME WITH COUNTERSUNK SCREWS.
- 3. ACOUSTIC PERIMETER SEALS TO BE FITTED AND FASTENED TO JAMBS AND HEAD ON SITE.
- 4. ACOUSTIC SEALS TO EXTEND BENEATH PLANTED STOP AND CLAMPED AT FACTORY TO FRAME FACE WITH ANGLE.
- 5. ¼" HIGH FLAT ACOUSTIC THRESHOLD 5" WIDTH, TO BE INSTALLED ON FINISHED FLOOR.





NOTES:

- FRAME MUST BE INSTALLED AT FINISHED FLOOR. (DO NOT EMBED JAMB IN FLOOR).
- FRAME TO BE PREPARED FOR CAM-LIFT HINGES.



JOB NO:

SHEET: 1

OF: 1